

# F32

Stainless steel  
angle seat valve-type F32

## F32-H



## F32-L



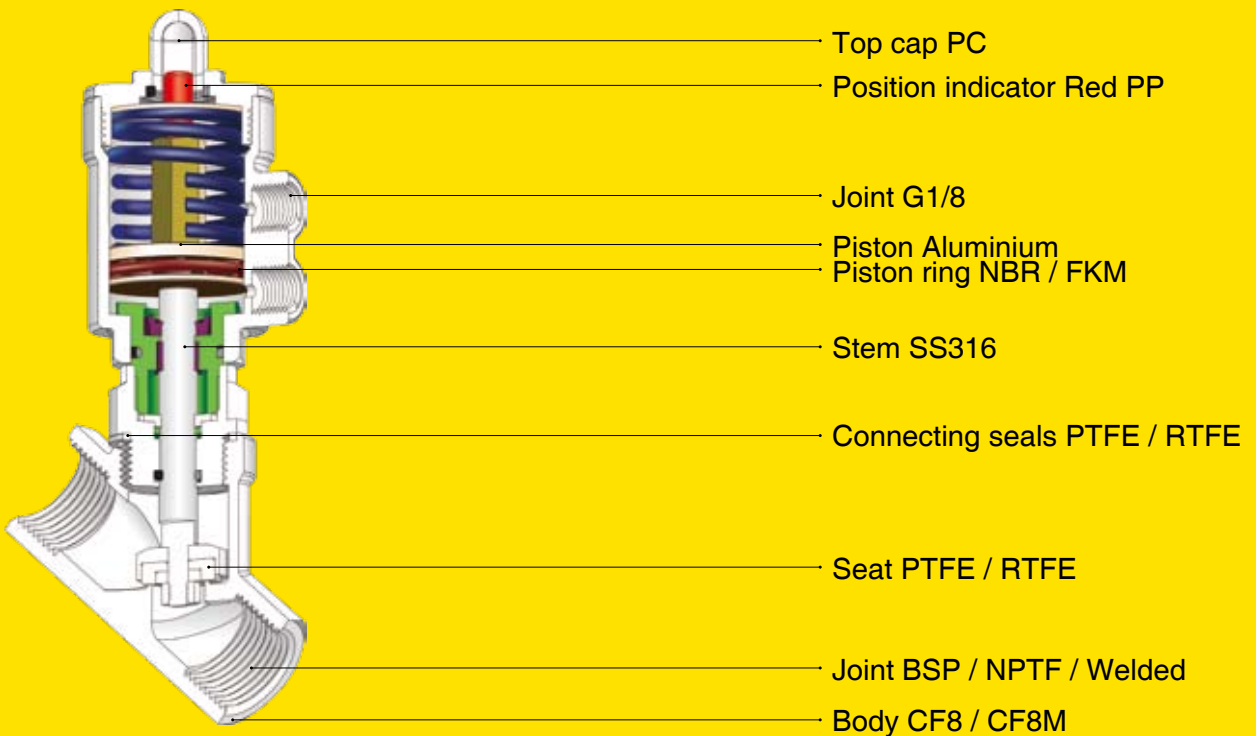
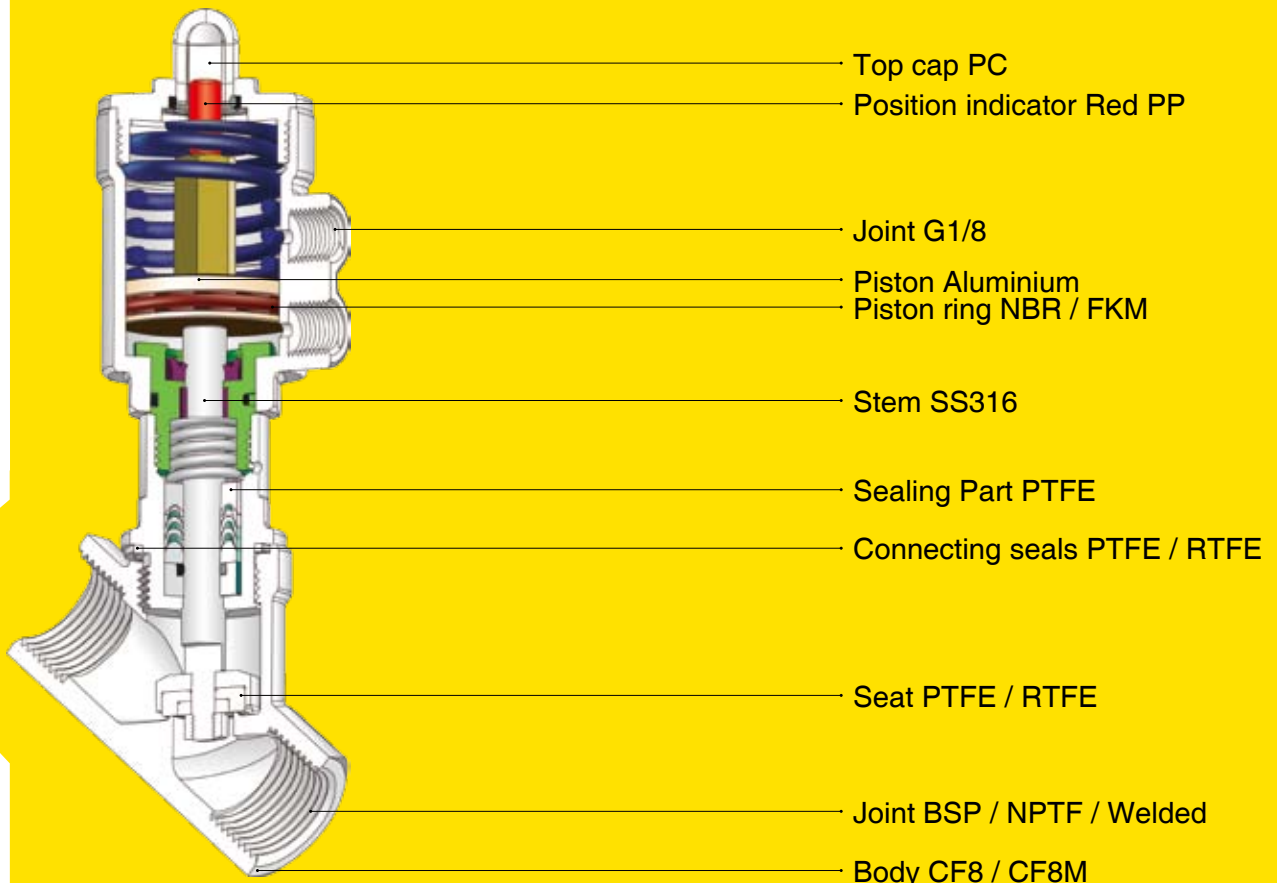
## Application

High-Flyer stainless steel angle seat valve F32 series have more compact structure, using for various industries where smaller valve actuator size required. This series have two types, type F32-L and type F32-H. F32-H can support higher medium temperature than F32-L.

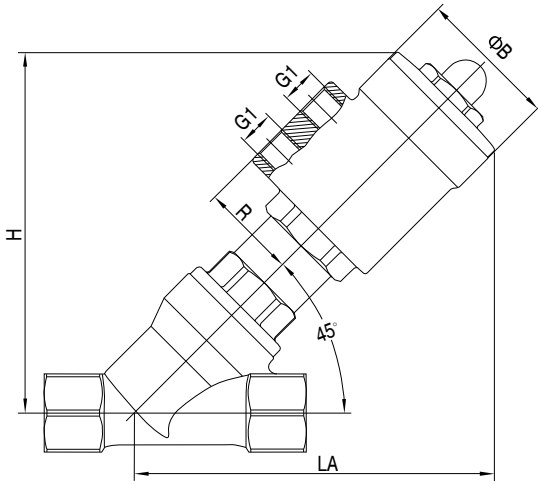
## Technical Data

<b>Joint size:</b>	DN10-DN20
<b>Thread:</b>	BSP, BSPT, NPT, NPTF
<b>Welded:</b>	ISO1127/4200, DIN11850.1, DIN11850.2 DIN11850.3, SMS3008, ASME BPE
<b>Valve body:</b>	CF8/CF8M
<b>Actuator:</b>	CF8
<b>Seat seals:</b>	PTFE/RTFE
<b>Stem seals:</b>	PTFE/FKM
<b>Piston seals:</b>	FKM/NBR
<b>Applicable medium:</b>	Water, liquid, neutral gas, Water steam, Slight corrosive gas and liquid
<b>Temperature range:</b>	-10°C to +180°C (F32-H) -10°C to +100°C (F32-L)
<b>Ambient temperature:</b>	-10°C to +60°C
<b>Viscosity:</b>	max 600mm <sup>2</sup> /s
<b>Installation:</b>	Any position
<b>Controlling medium:</b>	Air or neutral gas
<b>Controlling pressure range:</b>	0.3-1Mpa

# F32-H / F32-L

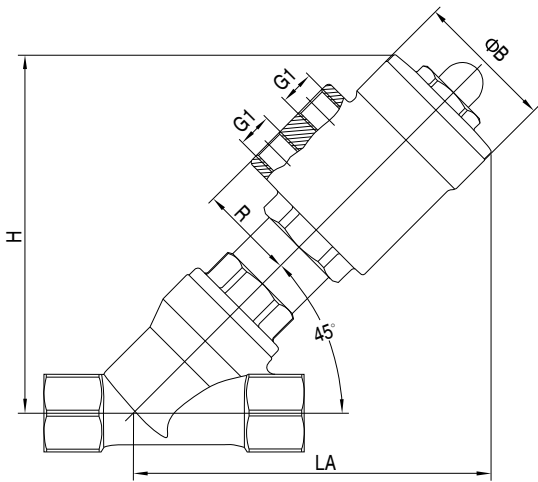


## Installation Dimensions



### F32-H Installation size (mm)

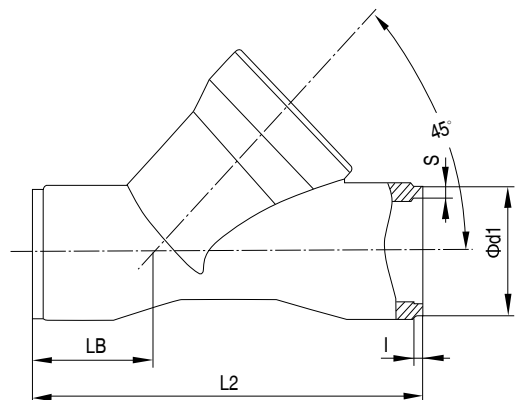
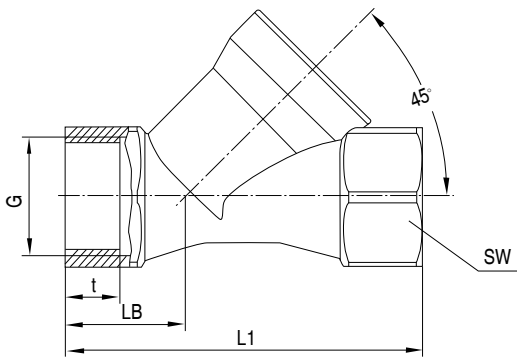
Size	Actuator	ΦB	R	G1	H/LA		
					Thread	Welded ISO1127/4200	Welded DIN11850
DN10	32	40	27	G1/8	102	103	103
DN15	32	40	27	G1/8	102	102	102
DN20	32	40	27	G1/8	106	106	106



### F32-L Installation size (mm)

Size	Actuator	ΦB	R	G1	H/LA		
					Thread	Welded ISO1127/4200	Welded DIN11850
DN10	32	40	27	G1/8	90	91	91
DN15	32	40	27	G1/8	90	90	90
DN20	32	40	27	G1/8	96	96	96

## Valve Body Size



### Body size-Thread (mm)

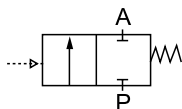
DN	L1	LB	SW	G	BSP	NPT	NPTF	BSPT
					t	t	t	t
10	74	25.5	22	6-kt 3/8"	10	10.6	11.7	10.1
15	74	25.5	25	6-kt 1/2"	11.5	13.8	15.4	13.2
20	84	29	31	6-kt 3/4"	14	14.3	15.9	14.5

### Body size-Welded (mm)

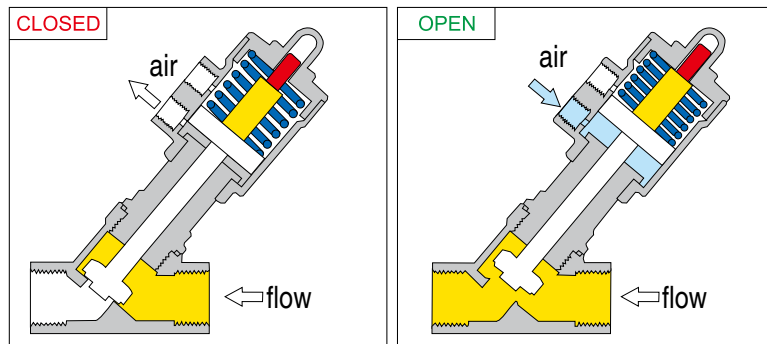
DN	L2	LB	ISO1127/4200		DIN11850.1		DIN11850.2		DIN11850.3	
			l	Φd1 s	l	Φd1 s	l	Φd1 s	l	Φd1 s
10	70	22	2	17.2 1.6	2	12 1	2	13 1.5	2	14 2
15	88	30	2	21.3 1.6	2	18 1	2	19 1.5	2	20 2
20	92	30	2.5	26.9 1.6	2.5	22 1	2.5	23 1.5	2.5	24 2

DN	L2	LB	SMS 3008		ASME BPE		The technical data is the same with below sizes of any other welded standard
			l	Φd1 s	l	Φd1 s	
15	70	22	2.5	12 1	2.5	12.7 1.65	DN10
20	88	30	2	18 1	2	19.05 1.65	DN15
25	92	30	2.5	25 1.2	2.5	25.4 1.65	DN20

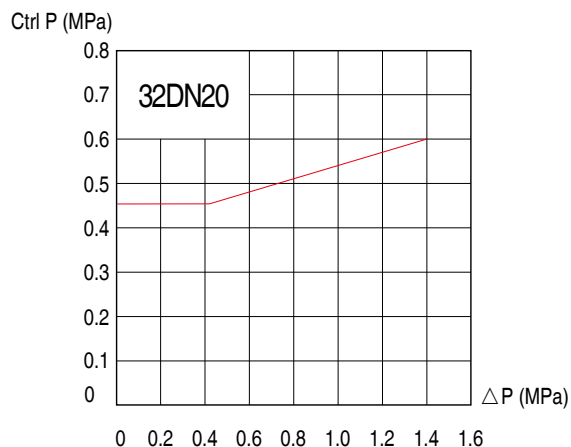
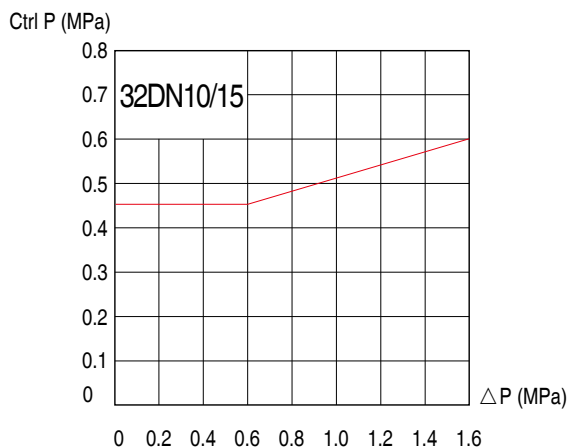
## F32-H Spring return normal close (Normal type)



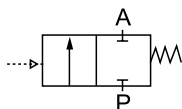
Normal close with flow direction



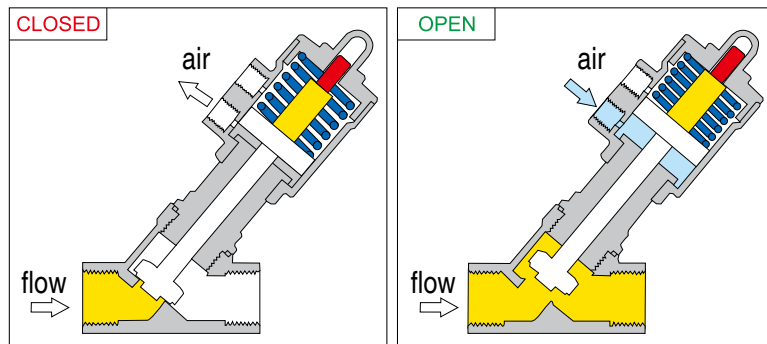
Size	End	Orifice (mm)	Actuator (mm)	Kv (m <sup>3</sup> /h)	Max working pressure at 180°C (Mpa)	Pressure range (Mpa)	Min control pressure (Mpa)
DN10	3/8"	13	32	4.7	1.6	0-1.6	0.45-0.6
DN15	1/2"	13	32	4.7		0-1.6	0.45-0.6
DN20	3/4"	15	32	5.4		0-1.4	0.45-0.6



## F32-H Spring return normal close (Anti-water hammer)

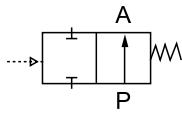


Normal close against flow direction

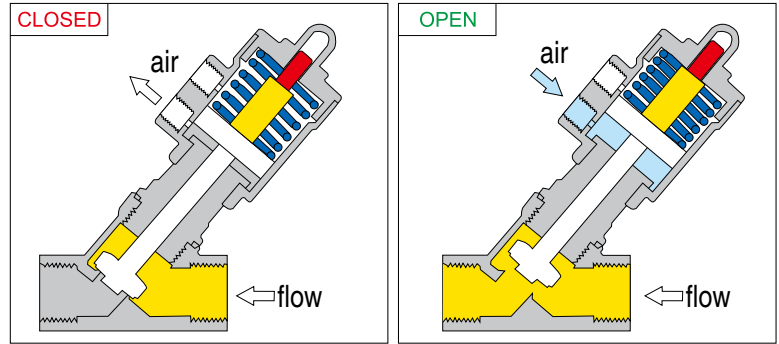


Size	End	Orifice (mm)	Actuator (mm)	Kv (m <sup>3</sup> /h)	Max working pressure at 180°C (Mpa)	Pressure range (Mpa)	Min control pressure (Mpa)
DN10	3/8"	13	32	4.7	1.6	0-0.6	0.5-0.6
DN15	1/2"	13	32	4.7		0-0.6	0.5-0.6
DN20	3/4"	15	32	5.4		0-0.4	0.5-0.6

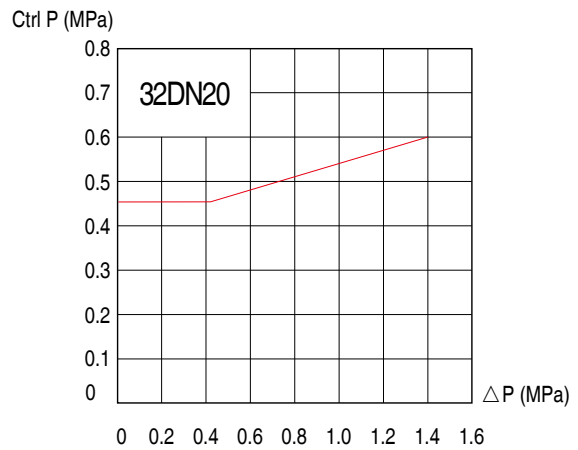
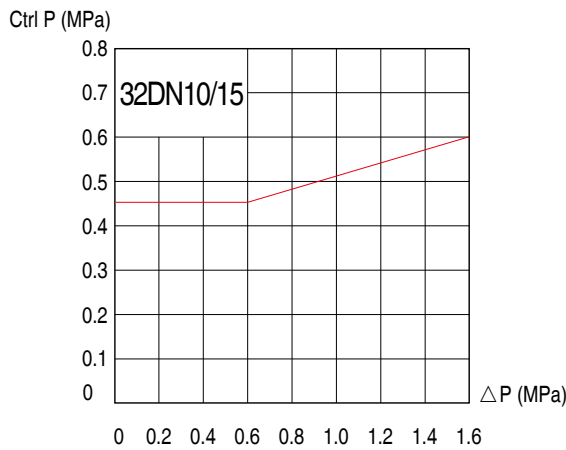
## F32-L Spring return normal close (Normal type)



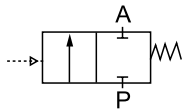
Normal close with flow direction



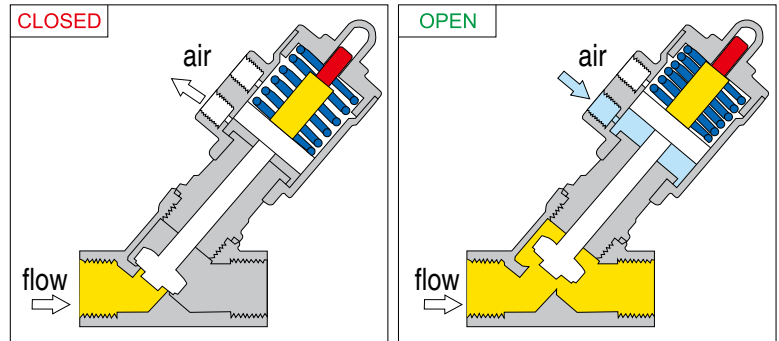
Size	End	Orifice (mm)	Actuator (mm)	Kv (m <sup>3</sup> /h)	Max working pressure at 100°C (Mpa)	Pressure range (Mpa)	Min control pressure (Mpa)
DN10	3/8"	13	32	4.7	1.6	0-1.6	0.45-0.6
DN15	1/2"	13	32	4.7		0-1.6	0.45-0.6
DN20	3/4"	15	32	5.4		0-1.4	0.45-0.6



## F32-L Spring return normal close (Anti-water hammer)



Normal close against flow direction



Size	End	Orifice (mm)	Actuator (mm)	Kv (m <sup>3</sup> /h)	Max working pressure at 100°C (Mpa)	Pressure range (Mpa)	Min control pressure (Mpa)
DN10	3/8"	13	32	4.7	1.6	0-0.6	0.5-0.6
DN15	1/2"	13	32	4.7		0-0.6	0.5-0.6
DN20	3/4"	15	32	5.4		0-0.4	0.5-0.6